



GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - IS 10774 Grade 6

Standard Specification for Corrosion Resistant High Alloy Steel and Nickel Base Castings for General Applications

Group - Ferrous Stainless Steel Alloys

Sub Group - IS 10774 Corrosion Resistant High Alloy Steel and Nickel Base Castings for General Applications

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.200 max.	Solution Annealing	
Silicon	Si %	2.000 max.		
Manganese	Mn %	2.000 max.		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.040 max.		
Chromium	Cr %	23.000 - 27.000		
Molybdenum	Mo %	0.500 max.		
Nickel	Ni %	19.000 - 22.000		
Iron	Fe %	Balance		
-	-	-	Mechanical Properties Tensile Strength in Mpa 450 min. Yield Strength in Mpa 190 min. Elongation in % 26 min. Reduction of Area in % - Hardness in HB 200 max. Impact in Joule -	
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Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
A743 CK20	ASTM	USA	Casting
SA-351 Grade CK20	ASME	USA	Casting
1.4843	DIN	Germany	Round and Flat Wire
SCS 18	JIS	Japan	Centrifugal Cast Steel Pipes
Ch25N20	GOST	Russia	Precision Alloys
H 23 N 18	PN	Poland	Heat Resisting Steel
T 25 NiCr 250	STAS	Romania	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.

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